

contact lenses to ensure thorough flushing. Call a physician if irritation develops or persists.

Skin Contact: If from fumes, wash skin with water and soap if available, for several minutes. Call a physician if irritation develops or persists.

If heated to high heat temperatures, thermal burns may result from skin contact. Do not try to peel the solidified material from the skin nor use solvents or thinners to dissolve it.

Inhalation: Move to fresh air. Call a physician if respiratory irritation develops or if breathing becomes difficult.

Ingestion: Not expected to cause an acute reaction. Consult a poison control center or a physician if any illness symptoms occur.

Section 4 - Physical Data

Boiling Point (F).....	NA	Specific Gravity (H2O=1).....	0.4 –1.2
Vapor Pressure	0	Evaporation Rate (Water = 1)	0
Vapor Density (Air = 1)	NA	Percent Volatile	0
Solubility in Water.....	NONE	Melting point.....	648° F (342° C)
Appearance and Odor	White plastic like tape, no odor		

Section 5 – Fire and Explosion Data

Flash Point (COC) Non-Flammable Flammable Limits..... LEL = NA UEL = NA
Autoignition temperature NA

Extinguishing Media Use media suitable for surrounding materials. Foam, carbon dioxide, sand, dirt, or dry chemical.

Special Fire Fighting Procedures Wear self-contained breathing apparatus. Protect from Hydrogen Fluoride fumes that react with water to form hydrofluoric acid. May emit toxic fumes in a fire. If water must be used, use a fog nozzle to avoid spattering of hot material. Wear organic vapor respirator. Does not burn without an external source of fuel.

Unusual Fire and Explosion Hazards Dense smoke and noxious or toxic fumes may be generated in a fire. Fire fighter should wear self-contained breathing apparatus. Will burn in 95% oxygen.

Section 6 – Reactivity Data

Incompatibility (Conditions to Avoid) Alkali metals, interhalogen compounds, sodium potassium alloy, temperatures over 400° F (204° C).

Hazardous Decomposition Products If the service temperature exceeds 750° F (399° C), then PTFE will begin to undergo thermal decomposition. At these temperatures, PTFE can emit acutely toxic vapors. These vapors can include hydrogen fluoride fumes, hexafluoropropylene, perfluoroisobutylene, and carbonyl fluoride. Fire decomposition products include the above, plus perfluoroolefins, carbon monoxide and low molecular weight fluorocarbons.

Is the Product Stable? Yes

Section 7 - Spill or Leak Procedures

Steps to be Taken in Case Material is Released or Spilled

It may generate Static electricity in stretching, pulling, cutting – static charges may be a discharge hazard.

Uncontaminated material may be picked up for use. If contaminated, place into a container for disposal. Remove sources of combustible air contamination.

Waste Disposal Methods

Dispose of in accordance with Local, state, and Federal regulations. Depending upon product condition, it may be suitable for use. Solid waste landfill is acceptable method of disposal. Burn only if incinerator is capable of scrubbing out HF and other acidic combustion products.

Section 8 - Exposure Control Information

Storage and Handling

No reasonably foreseen conditions for special storage.

Protect spools against physical damage. Keep container closed to keep product clean. Store in labeled containers, in a cool, dry area, away from heat, sparks, open flame, and incompatible materials.

Ventilation Do not use in atmosphere with combustible dust or vapors in air. Product can produce static electricity upon stretching, pulling, and cutting.

Respiratory Protection None required.

Protective Clothing None required.

Other Protective Equipment None required.

Other Precautions Do not smoke while using. Use good standard work practices when using this material. Wash hands and face after handling to avoid transfer of product residues into cigarettes and tobacco.

Additional Comments

CAUTION Intentional misuse of this chemical product, as with any industrial chemical, in contact with the body can be harmful or fatal. This includes such things as deliberately breathing, placing in mouth, swallowing, placing on skin, or any other body contact, or repeated, or continuous contact.

IMS provides this information in good faith, but makes no representation as to its comprehensiveness or its accuracy. This document is offered as a guide to a trained person, for appropriate precautionary handling. Persons using the product and receiving the information must exercise independent judgment in determining the appropriateness of the use and the safety information for their particular purpose. IMS MAKES NO REPRESENTATIONS OR WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING WITHOUT LIMITATION ANY WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE WITH RESPECT TO THIS INFORMATION OR TO THE PRODUCT. ACCORDINGLY, IMS WILL NOT BE RESPONSIBLE FOR DAMAGES RESULTING FROM USE OF OR RELIANCE ON THIS INFORMATION.