

## For use with the IMS ECONO-CUBE™ Spray System

- 100% pure silicone
- Nontoxic
- No VOCs
- One-minute cube replacement time
- Minimal packaging disposal

**Use Bulk to Save Money**

Item #	Price
Silicone Mold Release ECONO-CUBE™ 111967 (1quart/956 ml)	\$31.30
Silicone Mist Mold Release ECONO-CUBE™ 115348 (1quart/956 ml) <i>Thinner Viscosity</i>	\$31.30
NOTE: ECONO-CUBE™ Silicone Mist is <b>not</b> FDA approved.	



For ECONO-CUBE™ Spray Systems and Accessories — See page 194-195

## IMS Water-Emulsion Silicone Mold Release

For rubber and other hot molds

Water-Emulsion Silicone contains 35% Pure Silicone Solids. This 1,000-centistoke-viscosity, pure silicone suspension is excellent for rubber molding. Dilute from 3 to 500 parts water to 1 part SE-20 depending on your application. It's best used for processes with mold temperature above 200° F.

- Effective as an assembly lubricant
- No VOCs, non-toxic

**Effective with: Polyethylene Rubber**

Item #	Prices
Water-Emulsion Type Silicone Mold Release (Bulk SE-20) 148854 (1-gal. jug)	\$ 61.45
148855 (5-gal. pail)	283.25
100533 (55-gal. drum)	2776.35
For Bulk Spray Systems and Accessories — see pages 197-199	



**Note: Always pre-test before using any mold release. Be sure to test it thoroughly for compatibility with your molding materials and post-molding processes like painting or plating. Check for crazing, stress cracking and marking to be sure you have selected the right mold release for your plastic.**

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